

Assembly Instructions

2014-2016 Dodge 2500/3500 Quic-Cush'n 2

Mounting Kit # 47073500

1. Remove spare tire and tighten tire carrier to prevent vibration noise.
2. Remove heat shield.
3. Remove bumper
4. Remove existing bolts (3) each side. Remove weld nuts (tacked on)
5. If applicable, remove factory hitch receiver. This can be done by either cutting the cross-tube or removing the cross-tube assembly from the frame rails.
6. The two larger brackets are to be placed at rear of frame using the M-14 hardware. From outside of frame to the inside of frame, hardware is used as follows: M-14 bolt, M-14 washer, truck frame, DMI Bracket, M-14 lock nut. Do not torque hardware at this time.
7. The two smaller brackets are to be placed to the most front of the hitch, using 5/8 hardware. There may be a predrilled hole available to use, if not, you'll need to position bracket and drill mounting hole. From outside of frame to inside of frame hardware is used as follows: 5/8" bolt, 5/8" washer, truck frame, front DMI bracket, 5/8" lock nut. Do not torque hardware at this time.
8. Fit the DMI hitch up to the hanging brackets using 1/2" hardware. Hang to the height you prefer. The forward mounting holes of hitch and front brackets should line up.
9. Torque to the following specifications
 - a. M14 Grade 10.9 97 lbs
 - b. 5/8" Grade 8 220 lbs
 - c. 1/2" Grade 5 75 lbs

<u>Item Number</u>	<u>Description</u>	<u>Quantity</u>
47073510	2014-Current Dodge 2500/3500 Rear Bracket RH	1
47073520	2014-Current Dodge 2500/3500 Rear Bracket LH	1
47073530	2014-Current Dodge 2500/3500 Front Bracket	2
16008075	1/2"-13x1-3/4" HHCS Grade 5 Zinc	12
14110801	1/2"-13 Nyloc	12
17008001	1/2" USS Flat Washer Zinc	12
16912715	M14-120 Shoulder Bolt (5")	6
14111501	M14 Grade 10 Locknut	6
17616111	M14 Grade 10 Washer	6
16901021	5/8"x11x4.5" Shoulder Bolt Grade 8	2
17010021	5/8" USS Washer (1-3/4") Grade 8	2
14111002	5/8"-11 Nyloc Grade 8	2