

Assembly Instructions

2015-2016 Ford F-150 Quic'n Easy

Mounting Kit # 47082900

1. Remove spare tire and tighten tire carrier to prevent vibration noise.
2. Remove heat shield.
3. Remove bumper.
4. If applicable, remove factory receiver. Hitch receiver will be welded to the cross-tube and must be cut off. **IMPORTANT:** The cross-tube is part of the bumper support and should stay attached.
5. Position the rear weldment on the 3 bolts on each side of the bumper and reinstall the bumper. Do not torque yet.
6. Install the RH and LH front brackets, in the applicable hole in the frame rails, using the $\frac{3}{4}$ " bolt and flat washer. From outside of frame to inside of frame the hardware is used as follows: $\frac{3}{4}$ " bolt, flat washer, truck frame, front bracket. Do not torque at this time.
7. Fit the DMI Hitch up to the hanging brackets using $\frac{1}{2}$ " hardware. The forward mounting hole on the hitch and the front brackets should line up.
8. Torque to the following specifications
 - a. $\frac{1}{2}$ " Grade 5 75 lbs
 - b. $\frac{3}{4}$ " Grade 5 260 lbs

Item Number	Description	Quantity
47082910	2015-16 F150 Bracket Weldment	1
47082920	2015-16 F150 RH Front Bracket	1
47082930	2015-16 F150 LH Front Bracket	1
47082940	2015-16 F150 Front Bracket Flat Washer	2
14110801	$\frac{1}{2}$ -13 Nyloc	8
16008075	$\frac{1}{2}$ -13x1 $\frac{3}{4}$ " HHCS Gr. 5 Zinc	8
17008001	$\frac{1}{2}$ USS Flat Washer	8
16912115	$\frac{3}{4}$ -10x2 $\frac{3}{4}$ Grade 5 Bolt	2