

Baseplate Installation Instructions

Please read BOTH these Installation Instructions and the General Instructions before attempting to install or operate this equipment.

- Blue Ox[®] towing products and accessories are intended to be installed by Blue Ox[®] Dealers who are familiar with our products and have the equipment necessary and knowledge to do "fit work". When necessary Blue Ox[®] Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
- Many Blue Ox[®] Baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use hardware supplied in the hardware kit and existing hardware specified in the Baseplate Installation Instructions.

Confirm the towability and pre-towing procedures for your vehicle with the owner's manual or contact the vehicle's manufacturer for specific towing procedures.



Attachment Tab Height: Attachment Tab Width:

	Seria
25.5"	
24"	

Number

Bolt Torque Specifications Torque in Foot-Pounds for Metric Bolts				
Grade 8.8	Grade 10.9			
6	8			
16	22			
31	40			
54	70			
89	117			
	Grade 8.8 6 16 31 54			

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230

A WARNING

Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

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	Parts List				
Ref. No. 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16	Qty. 1 4 2 12 12 12 4 4 4 2 2 2 2 2 2 2 2 2 2 2 2 2	Part # 61-5808 61-5589 61-5208 102-6682 201-0440 203-0010 203-0003 202-0003 201-0446 203-0102 201-0553 201-0192 203-0054 202-0047 101-5822 62-3468 226-0046 229-0359 290-0437	Description Weldment, Baseplate, BX2227 Weldment, 3/8-16 Nut plate Weldment, Nut Plate, 1/4X1X1, 3/8"/14"Wire Backing, Plate, BX1015 3/8-16 x 1 1/2" Hex Bolt, Grd. 5, ZP 3/8 Lock Washer, ZP 3/8 Flat Washer, ZP 3/8-16 Hex Nut, ZP 8MM-1.25 x 30MM, Hex Bolt, Grd. 8.8, ZP 8MM Lock Washer, ZP 1/4-20 x 1/2" Hx. Wshd, Type F Screw #10-32 X 1/2" Slot, Rd. Hd. Screw #10-32 Hex Nut Adapter, 4 Way Connector Attachment Assembly, SF/SB (R) Baseplate Safety Cable, 36" CL III (Not Shown) Quicklink, 3/8, ZP (Not Shown) Cap Plug, Black (Not Shown)		
ols Requ 8MM Socke 10MM Socke 12MM Socke 13MM Socke 13/32" Drill E Vise Grips LOCTITE Re	et et et Bit				
portant:	2 7 6 8		6 WAY RDUND ELECTRICAL CONNECTOR 13 15 12 4 WAY RDUND ELECTRICAL CONNECTOR		

Important:

Use only genuine factory replacement parts on your baseplate. Do NOT substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox* Dealer or Distributor, or call our Customer Care Team at (402)385-3051. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty.

Removable Tabs:

Due to the design of the removable tabs, the RangeFinder II tow bar can not be used. Adapters, except for the BX8833 and the BX88151, can not be used with this baseplate.

Instructions:

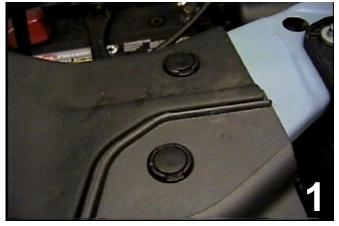
The front fascia, headlight assemblies and metal bumper are removed and reinstalled for the baseplate installation. Drilling is required. Models with fog lights may need to be trimmed on the back side of the fog light housing.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for auto manufacturer's tolerances. These minor adjustments may include filing a hole slightly, bending electrical rods or bending end plates.

The BX8869 Bulb and Socket Wiring Kit is available for this vehicle.



Installation Instructions



 Remove thirteen pushpins on the top side of the fascia just above the headlight assemblies. Set pushpins aside to be reinstalled later.



2. Use the 8MM socket to remove a metric bolt from the corner of the fascia just above the front tire. Do this to both sides of the vehicle. Set bolts aside to be reinstalled later.

Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.



 Just forward of the front tire there are two metric bolts to remove from the underside of the fascia corner with the 10MM socket. Do this on both sides of the vehicle. Disconnect the electrical connections from the fascia. Pull the fascia's corner out to the side, then forward to release and set bolts and fascia aside carefully to be reinstalled later.

NOTE: Some 2005 models may have four push pins from the bottom edge of the fascia to remove before the fascia is removed.



 Remove the two metric bolts on the top of the metal bumper bracket using a 12MM socket. These bolts will NOT be reused for the installation.

When using power drills be aware of the dangers of torque and drill bit length.



292-6042 Rev. I

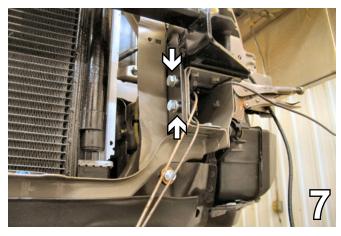
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 Using the 10MM socket, remove the five metric bolts from the driver's side headlight assembly, pull assembly forward, unplug electrical connections and set aside to be reinstalled later. Do this to both sides of the vehicle.



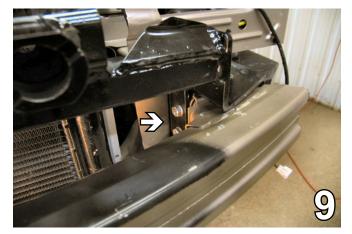
16. Slide metal bumper back on to the frame rail, guiding the baseplate on top of frame rail. Align with the existing holes of the bumper bracket. Insert two 8MM-1.25 x 30MM hex bolts through the baseplate into the two existing bumper bracket holes using 8MM lock washers, and 3/8" flat washers (see arrow). Using a vice grip; clamp the rear of the baseplate. Using the baseplate as a template, drill into the frame rail through the remaining baseplate holes (six). Three are found on the top of the baseplate, another on the side resting against the radiator support. Two more are on the lower portion of the baseplate resting against the side of frame rail. Do this to both sides of the vehicle.



7. Using the 12MM socket, remove metric bolts from the top and bottom of metal bumper and set metal bumper aside to be reinstalled later. Set baseplate in place with drilled holes. Insert the 3/8"/14" nut plates into the frame end and start the 3/8-16 x 1 1/2" hex bolts and the 3/8" lock washers, do **NOT** tighten.



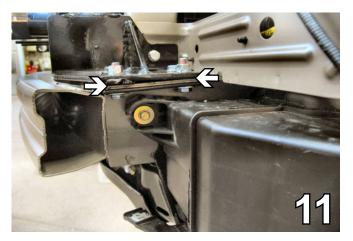
8. Slide the metal bumper between baseplate and frame to align with existing holes. Use the 3/8" flat washer between the metal bumper and the baseplate to level as needed, vehicles may vary. Tighten the 8MM-1.25 x 30MM hex bolts, 8MM lock washers, and the 3/8" flat washers on the top side and existing bolts on the bottom side. Do this to both sides of the vehicle. **BE SURE TO USE LOCTITE Red on ALL bolts.**



9. Tighten the bolts on the lower portion of the baseplate and all installed bolts in the top of the frame. Do this to both sides of the vehicle.



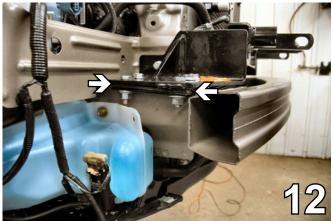
 Align the nut plate with the drilled hole on the back side of the radiator support and tighten the 3/8-16 hex bolt and lock washer, as (white arrow). Do this to both sides of the vehicle. Using the 10MM socket, remove the metric bolt from the air baffle, (grey arrow), and pull the air baffle down away from the frame.



- Place the backing plate on the bottom side of the frame webbing to align with drilled holes, insert the 3/8-16 x 1 1/2" hex bolts and 3/8" flat washers into this hole, tighten the 3/8-16 hex nuts and 3/8" lock washers. Reinstall the air baffle to its original position.
- 13. Be sure ALL bolts on baseplate are tightened. Reinstall the headlight assemblies and the fascia, while assuring all electrical components are properly plugged in.

Baseplate Installation is now Complete.

Be sure that ALL electrical connections are plugged in properly and functioning BEFORE Installing the fascia.



12. Place the backing plate on the bottom side of the frame webbing to align with drilled holes, insert the 3/8-16 x 1 1/2" hex bolts and 3/8" flat washer into this hole, tighten the 3/8-16 hex nut and 3/8" lock washers.

Install the tow bar and safety cables according to the instructions included in their packages. When demonstrating this to the customer, be sure to include all of the Blue Ox packaging and contents.

Do not substitute other devices if the tow bar pin and clip are lost.

DEALER OR INSTALLER: BE CERTAIN THE USER RECEIVES THE INSTRUCTION SHEETS FOR THEIR PRODUCTS.





If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts.

CUSTOMER SERVICE COMMITMENT

Blue Ox is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call 1-800-228-9289 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also as a commitment to our customers, should you visit our factory you can stay at our full service Blue Ox campground at no charge along with enjoying a factory tour.

Again thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.



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