

Please read BOTH these Installation Instructions and the General Instructions before attempting to install or operate this equipment.

- Blue Ox[®] towing products and accessories are intended to be installed by Blue Ox[®] Dealers who are familiar with our products and have the equipment necessary and knowledge to do "fit work". When necessary Blue Ox[®] Dealers can be found at www.blueox.com or by contacting our Customer Care Department at (402) 385-3051.
- Many Blue Ox[®] Baseplates are designed to use existing holes and hardware to mount the baseplate to the towed vehicle. Even though bolts are there, do not assume they are adequate for baseplate mounting. Always use hardware supplied in the hardware kit and existing hardware specified in the Baseplate Installation Instructions.

Confirm the towability and pre-towing procedures for your vehicle with the owner's manual or contact the vehicle's manufacturer for specific towing procedures.



Attachment Tab Height:14.5Attachment Tab Width:18"

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14.5"	

Bolt Torque Specifications Torque in Foot-Pounds for Metric Bolts					
Bolt Size	Grade 8.8	Grade 10.9			
6MM	6	8			
8MM	16	22			
10MM	31	40			
12MM	54	70			
14MM	89	9 117			

Bolt Torque Specifications

Torque in Foot-Pounds for Inch Bolts

Bolt Size	Grade 5	Grade 8
1/4"	10	14
5/16"	19	29
3/8"	33	47
7/16"	54	78
1/2"	78	119
5/8"	154	230

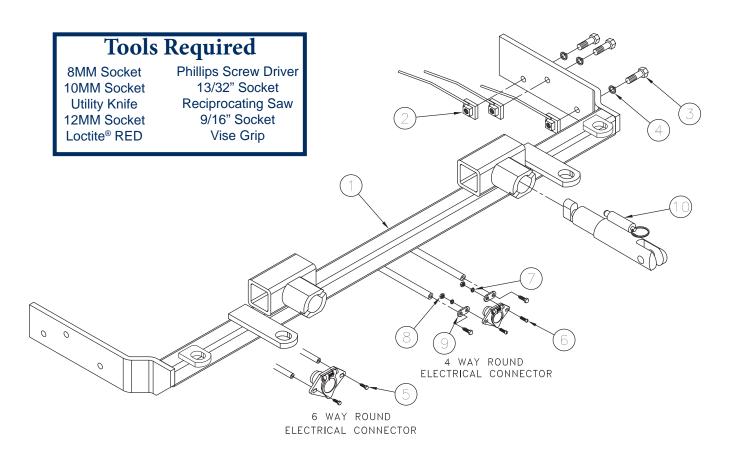


Failure to read and follow these instructions could result in separation of the towed vehicle from the tow bar, causing property damage, loss of towed vehicle, personal injury or death.

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Parts List

Ref. No.	Qty.	Part #	Description
1	1	61-6172	Weldment, Baseplate, BX2710
2	6	61-5208	Weldment, 3/8-16 Nut Plate, w/ 14" Wire
3	6	201-0440	3/8-16 x 1 1/2" Hex Bolt, Grd. 5, ZP
4	6	203-0010	3/8" Lock Washer, ZP
5	2	201-0553	1/4-20 x 1/2" Hx. Wshd, Type F Screw
6	2	201-0192	#10-32 x 1/2" Slot Rd. Hd. Screw
7	2	203-0054	#10 Lock Washer
8	2	202-0047	#10-32 Hex Nut
9	2	101-5822	Adapter, 4 Way Connector
10	2	62-3468	Attachment, Assembly, SF/SB (R)
11	4	203-0001	1/4" Flat Washer, ZP (Not Shown)
12	2	290-0437	Cap Plug (Not Shown)



Important:

Use only genuine factory replacement parts on your baseplate. Do **NOT** substitute homemade or non-typical parts. If a bolt is lost or in need of replacement, for your safety and the preservation of your baseplate, be sure to use a replacement bolt of the same grade (In most cases it will be Grade 5, please reference the parts list above). Replacement parts may be ordered through your nearest Blue Ox[®] Dealer or Distributor, or call our Customer Care Team at (402)385-3051. Failing to follow and/or altering these installation instructions in either installation or required equipment will void the manufacturer's warranty. Page 2 of 9 292-2769 Rev. F 3/9/11

Attachment Tabs:

Motorhome mount tow bars are recommended for use with this baseplate. Due to the design of the removable tabs, the RangeFinder II and Ambassador tow bars can not be used. Adapters, except the BX8833 and BX88151, can not be used with this baseplate.

Instructions:

The front fascia, windshield washer reservoir, and the belly pan are removed and reinstalled.

Trimming of the frame horn bracket, radiator support, air dam and front fascia grille styles is required.

The dimensional variations between otherwise identical vehicles can be considerable. While the baseplate was designed for easy installation, it may be necessary to tailor the baseplate slightly to compensate for auto manufacturer's tolerances. These minor adjustments may include filing a hole slightly, bending electrical rods or bending end plates.

The Bx8869 Bulb and Socket Wiring Kit is recommended for this vehicle.



Installation Instructions:



1. Remove 12 Phillips push pins from the top the fascia. Then, remove the black plastic from the top of the fascia. Set push pins aside to be reinstalled later.



2. Using the 10MM socket remove two metric bolts from top corners of the fascia, see the white arrows in the photo above. Remove one Phillips screw from the top of the fascia, see grey arrow in the photo above. Set all aside to be reinstalled later.

Handling of some cosmetic parts when installing this product may require the use of protective covers, rags, specialty tools, etc. to prevent damage.



 Just inside the wheel well, on the edge of the fascia, remove one metric bolt with an 8MM socket. Do this to both sides of the vehicle. Set bolts aside to be reinstalled later.



4. Just forward of the front tire, remove one Phillips push pin. Do this to both sides of the vehicle. Set aside to be reinstalled later.



5. Using a 12MM socket, remove four metric bolts from the belly pan. Do this to both sides of the vehicle, the passenger's side is shown. Set belly pan and bolts aside to be reinstalled later.



6. Remove five push pins from the bottom of the fascia, the driver's side is shown. Set push pins aside to be reinstalled later.



7. Remove one Phillips push pin from the wheel well cover. Do this to both sides of the vehicle. Set push pins aside to be reinstalled later.



 Press the wheel well cover toward the tire to expose two metric bolts to be removed using the 10MM socket. Unplug electrical connections, disconnect and plug water lines. Set bolts aside to be reinstalled later.

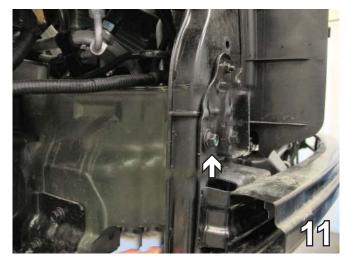


 Using a 10MM socket, remove one metric bolt from the top spout of the windshield washer reservoir. Guide the windshield washer down and remove from the vehicle set aside to reinstall later. Set bolts and washer reservoir aside to be reinstalled later.

NOTE: If the vehicle has an air intake baffle, a 12MM socket should be used to remove the two bolts from the front side and one from the back. Set the baffle and the bolts aside to be reinstalled after the baseplate has been installed.



10. Using the reciprocating saw, trim away frame horn end by cutting vertically just forward of the bracket's rear bolt hole and horizontally along the entire width of the frame horn end and repeating to complete the rectangle. Do this on both sides of the vehicle, the driver's side is shown.



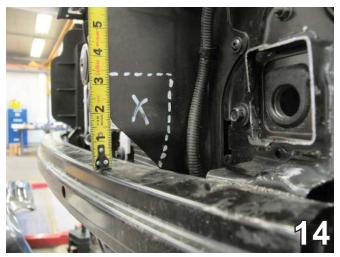
 Using the 12MM socket remove one metric bolt from frame. Do this to both sides of the vehicle. Set bolts aside to be reinstalled later.



12. On the passenger's side radiator support, mark and trim a section 3 1/4" high and flush with the frame rail to open the area for baseplate installation.



13. On the driver's side radiator support, mark and trim a section 3 1/2" high and flush with the frame rail to open the area for baseplate installation.



14. Using a utility knife, mark and trim the air dam 3 1/2" up from the metal bumper and horizontally 2 5/8". Do this to both sides of the vehicle, the driver's side is shown.



15. Remove the rubber grommet from the frame rail. Do this to both sides of the vehicle, the driver's side is shown.



16. On the back side of the fascia, locate the openings closest to the grille edge. On the middle opening, cut in 1/2" and down, angling the cut so that it continues to the opposite edge of the opening. On the lower far left opening, cut in 1/2" and then upward, angling to the opposite edge also. Do this to both sides of the vehicle.



17. On upper opening, second from the grille edge, remove the horizontal grille style using the utility knife.

When using power drills be aware of the dangers of torque and drill bit length.



18. Slide the baseplate onto the frame through the opening in the radiator support (see steps 12 & 13). Clamp into place using the large vise grips. Using the baseplate as a template, drill three holes in the frame with the 13/32" drill bit. Do this to both sides of the vehicle, the driver's side is shown.

Baseplate is painted white for illustrative purposes ONLY. The actual baseplate has a black Powder coat finish.

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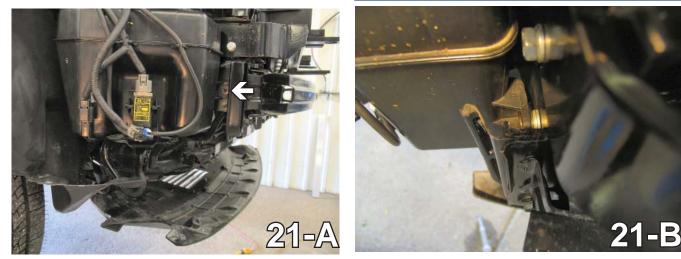


 Insert three 3/8-16 nut plates through the lower bumper opening and align with drilled holes in the baseplate end plates. Insert the three 3/8-16 x 1 1/2" hex bolts and 3/8" lock washers and fasten to the nut plates. Do this to both sides of the vehicle, the driver's side is shown.



20. Reconnect electrical and water lines to windshield washer reservoir.

**BE SURE TO USE LOCTITE® RED ON ALL BOLTS BEFORE TIGHTENING. TIGHTEN ALL BOLTS ACCORDING TO THE TORQUE CHART ON PAGE 1 OF THESE INSTRUCTIONS OR ON PAGE 3 OF THE BASEPLATE TOWING GENERAL INSTRUCTIONS.



21. Remove one push pin between windshield washer reservoir and metal bumper (see 21-A). Insert four flat washers for additional clearance (see 21-B) and reinstall windshield washer reservoir to its original position.

Be sure that ALL electrical connections are plugged in properly and functioning BEFORE Installing the fascia.

- 22. Reinstall the belly pan, see Step 5.
- 23. Reinstall fascia, inserting all screws, push pins, and bolts.
- 24. Install the tow bar and safety cables according to the instructions provided in their packages. When demonstrating this to the customer, be sure to include all contents of their Blue Ox packages.

DEALER or INSTALLER:

Be certain the user receives the instruction sheets for their products.





If the baseplate is in an accident, it must be replaced. DO NOT use it again! An accident can cause unseen damage and using it again could result in more damage or serious injury. DO NOT use the baseplate if it is damaged or missing parts.

CUSTOMER SERVICE COMMITMENT

Blue Ox is committed to providing you with exceptional customer care throughout your lifetime with our products. Our team is here to assist you with any questions you may have regarding the performance of your product. Simply call 1-402-385-3051 and you can speak with our customer care team.

Additionally, please visit our website to see which rallies our Destination America team will be attending. For a nominal fee, our service technician will service your towing system to ensure it's in proper working condition. Also as a commitment to our customers, should you visit our factory you can stay at our full service Blue Ox campground at no charge along with enjoying a factory tour.

Again thank you for being our customer and for the confidence you have shown in the performance of our products. It is because of customers like you we enjoy the success we have today.



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