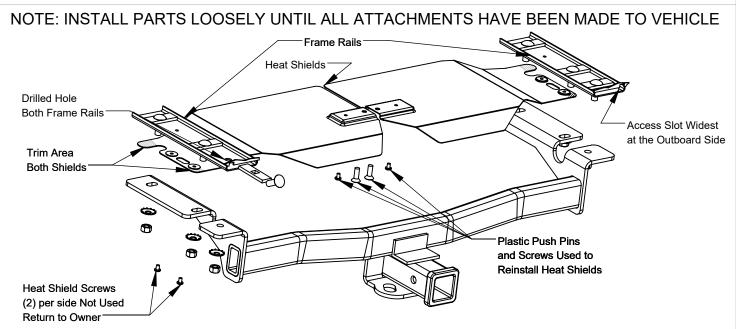
CLASS 3 TRAILER HITCH **R3-0466** Ford Edge/Lincoln MKX

TOOLS REQUIRED: Phillips and Flat Screw Drivers 1/2" Drill, Ratchet, Torque Wrench, Socket Extension Air Craft Shears, 7/8", 5.5mm, 8mm Sockets

HITCH RATING: 4,000 LBS WEIGHT CARRYING, 400 LBS TONGUE WEIGHT / NOT RATED FOR WEIGHT DISTRIBUTING. WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.



- 1. Lower the exhaust by disconnecting the three rubber isolators. Support the exhaust to prevent damaging the vehicle.
- 2. Disconnect the fascia center support (1 screw) and carefully push it out of the way towards the impact bar. Reinstall the screw.
- 3. Remove the three screws and one push pin from each heat shield. The (4) screws that attach the heat shields to the frame rails are not reused.
- 4. Trim both heat shields as shown above. Make sure to leave enough material to be sandwiched between the hitch and the frame rails.
- 5. Using the fish wires provided insert four carriage bolts and block plates (2 each side) into the frame rails through the access slot located at the rear end of the frame rails and into the existing mounting holes. Make sure that the block plates are sitting flat inside the frame rails. Note the access slots are widest to the outboard side of the frame rails.
- 6. Reinstall the trimmed heat shields reusing the inboard screw and plastic push pin in each shield.
- 7. Using care not to push the hardware back into the frame rails raise the hitch into position over the exhaust sandwiching the heat shields between the hitch and the frame rails. Loosely attach the hitch with four 1/2" conical washers and heavy hex nuts provided.
- 8. Center the hitch on the vehicle and torque all fasteners to 60 LB-FT.
- 9. Using the hitch as a template, drill the two rear most mounting holes with a 1/2" drill.
- 10. Repeating the technique used in step 5 insert the final two carriage bolts and block plates into the frame rails in the drilled holes. Secure with the remaining conical washers and heavy hex nuts. Torque to 60 LB-FT.
- 11. Raise the exhaust back into position and reattach the three rubber isolators.

Hardware Package:	(6) 12-13 x 1-1/2" Carriage Bolts
C C	(6) 1/2" Conical Washers
	(6) 1/4 x 1 x 3" Block Plates

(6) 1/2-13 Heavy Hex Nuts (2) 1/2" Fish Wires

GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. <u>DO NOT MODIFY</u> <u>THIS PRODUCT.</u> INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

