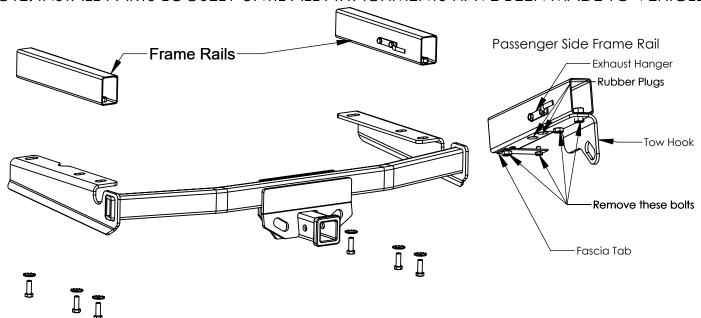
## CLASS III TRAILER HITCH **R3-0525**Toyota Highlander

TOOLS REQUIRED: DRILLS: None

WRENCHES: Torque Wrench, Ratchet, Flat Screw Driver SOCKETS: 10mm, 12mm, 17mm, 19mm, Socket Extension

HITCH RATING: 5,000 LBS WEIGHT CARRYING, 500 LBS TONGUE WEIGHT / NOT RATED FOR WEIGHT DISTRIBUTING. WARNING: CONSULT VEHICLE OWNERS MANUAL FOR TOWING RECOMMENDATIONS. DO NOT EXCEED VEHICLE'S RECOMMENDED TOWING CAPACITY. THIS PRODUCT IS DESIGNED FOR TRAILER TOWING ONLY AND SHOULD NOT BE USED FOR ANY OTHER PURPOSE.

NOTE: INSTALL PARTS LOOSELY UNTIL ALL ATTACHMENTS HAVE BEEN MADE TO VEHICLE



- 1. Remove the (5) fasteners securing the driver side underbody appearance panel. Pull the appearance panel downward to release it from the two studs holding the panel in place. Return the appearance panel and fasteners to the vehicle owner. Remove the two plastic push pins securing the rear bumper fascia tabs, using a flat blade screw driver to pry the center of the pins downward, bend fascia tabs down.
- 2. Remove the (2) rubber plugs from each of the frame rails. Unscrew the (3) threaded plastic inserts from the driver side frame rail and the (2) from the passenger side frame rail. Return plastic inserts and rubber plugs to vehicle owner.
- 3. Remove the M12 bolt securing the fascia tab to the passenger side frame rail. Remove the M8 bolt attaching the fascia to the fascia tab. Return the tab and the fasteners to the vehicle owner. If present remove the factory tow hook from the passenger side frame rail. Return tow hook and fasteners to vehicle owner.
- 4. To ease installation lower the spare tire. Raise the hitch over the exhaust and align the slots in the hitch with the weldnuts in the frame. Secure the hitch with the (6) M12 hex bolts and conical washers provided. The teeth of the conical washers should go against the hitch. Center the hitch on the vehicle and tighten all fasteners to 86 ft-lbs...
- 5. Reinstall the rear bumper fascia tabs using the plastic push pins removed in step one.
- 6. Raise the spare tire back into place.

## Thank you for purchasing a Rigid Hitch

Hardware Package: (6) M12 x 1.25 x 35mm cl 10.9 Hex Bolts

(6) 1/2" Conical Washers

## GIVE THIS INSTRUCTION SHEET TO VEHICLE OWNER



THIS PRODUCT COMPLIES WITH SAFETY SPECIFICATIONS AND REQUIREMENTS FOR SAE AND VESC REGULATION V-5 FOR CONNECTING DEVICES AND TOWING SYSTEMS. DO NOT MODIFY THIS PRODUCT. INSTALL ONLY ON SPECIFIED VEHICLES IN GOOD CONDITION.

