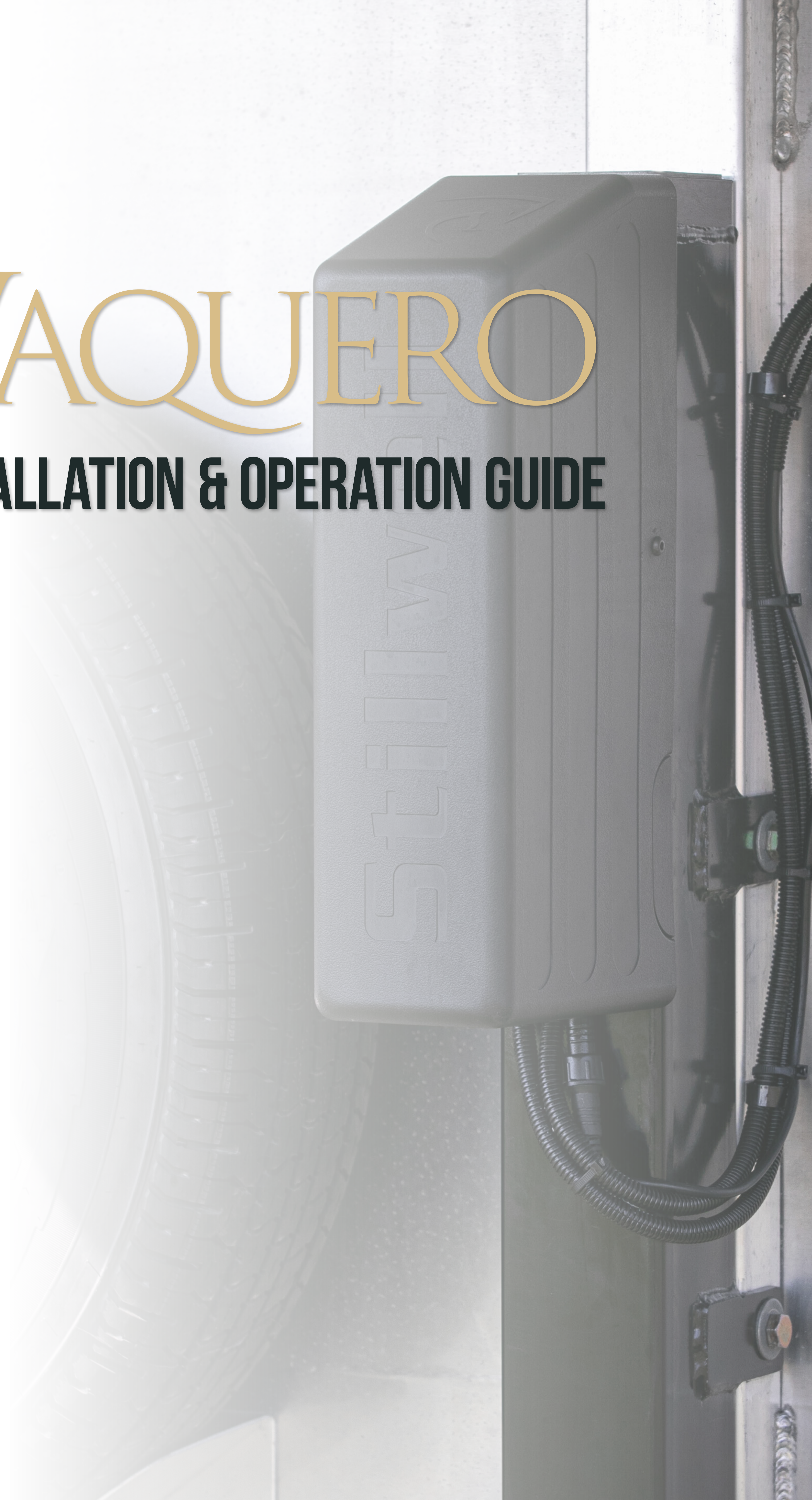


# VAQUERO

## INSTALLATION & OPERATION GUIDE



# GETTING STARTED

## WARNING

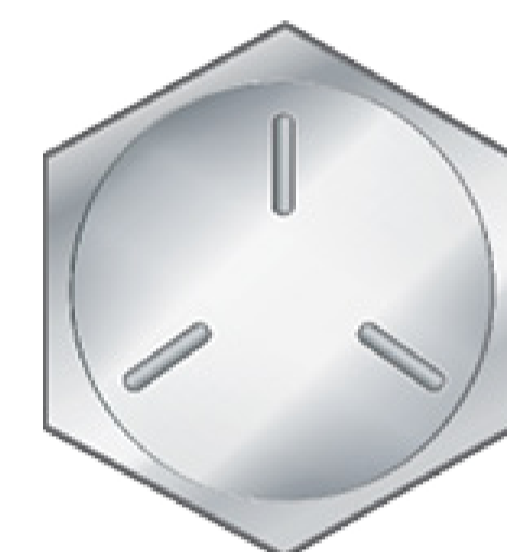
The Atlas III is designed to be used in trailer applications only with a trailer tongue weight which **does not exceed 12,000 lbs (per jack leg)**. Any other use of this product is prohibited. Stillwell, Inc. will not be responsible for damages resulting from improper use, installation or care of this product.

The Atlas III does not include a mounting plate (unless purchased as an option). It has been designed to be welded on any location one inch from the glide bearings or top of its outermost square steel tube. Please see the "Welding Operations" section of this guide for more information about attaching the Atlas III to your trailer.

The Atlas III is designed to be used in trailer applications only. Any other use of this product is prohibited. Stillwell Jacks will not be responsible for damages resulting from improper use, installation or care of this product.

## BOLTING JACK TO TRAILER

The minimum requirement for bolting the Vaquero to the trailer is Grade 5 bolts. Grade 5 bolts are hardened to increase strength and the most common bolts found in automotive applications. Grade 5 bolts have 3 evenly spaced radial lines on the head.

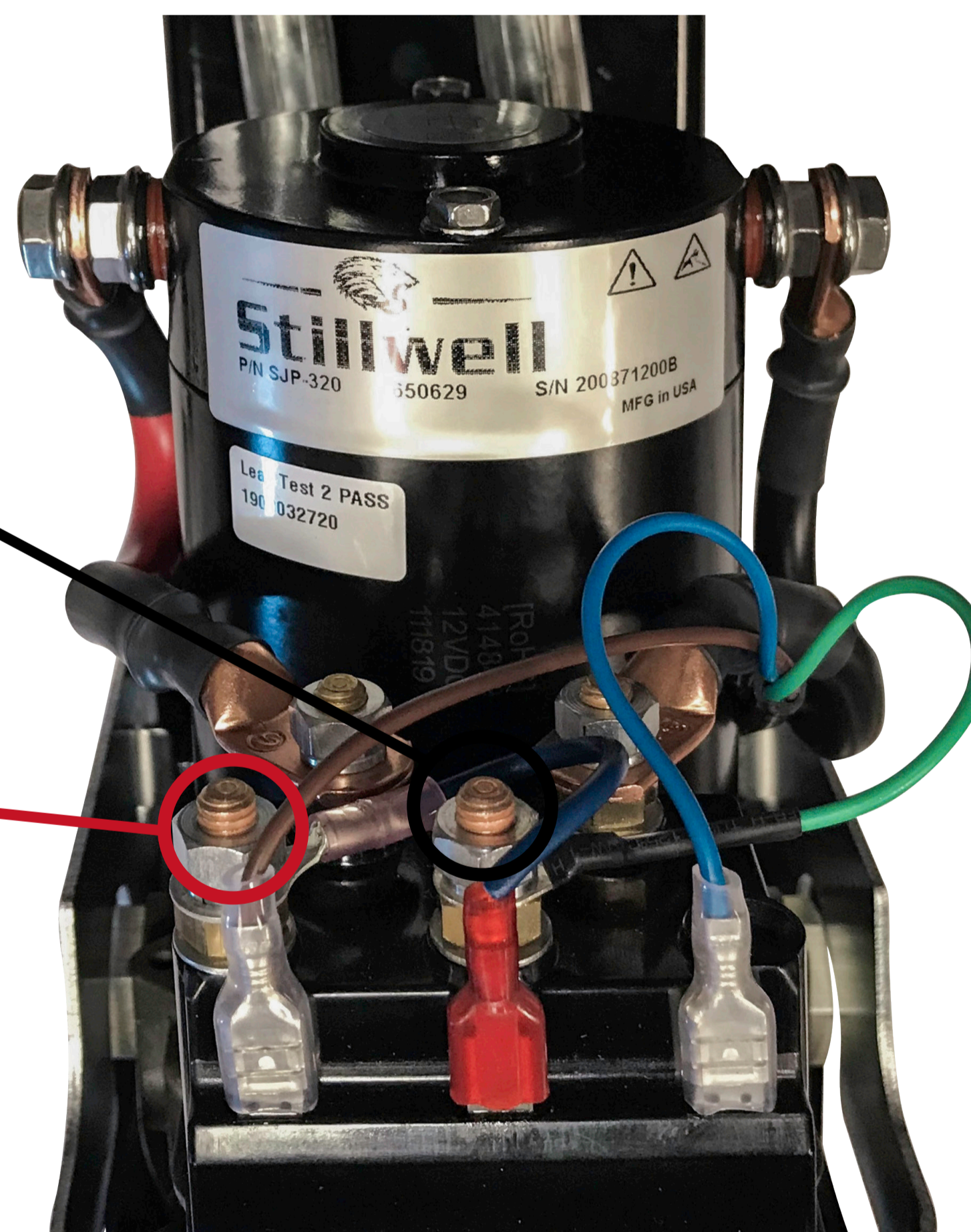


## HOW TO CONNECT BATTERY CABLES

Connect Negative (-) battery cable to this terminal using the included nut and washer  
*Hand tighten, do not over torque*

Connect Positive (+) battery cable to this terminal using the included nut and washer  
*Hand tighten, do not over torque*

**\*For best results use 12V Deep Cycle Marine Battery\***



Tools Needed:  
10mm wrench or socket

Parts Needed:  
2 x Battery Cable with 1/4" terminal

## BLEEDING PROCEDURE

Recommended Fluid: ATF Dexron III or comparable ATF (Approximately 1 Gallon Needed)

- Start with jack completely retracted (fill reservoir)
- Extend 1/4 of the stroke, retract completely (check fluid and fill if necessary)
- Extend 1/2 of the stroke, retract completely (check fluid and fill if necessary)
- Extend 3/4 of the stroke, retract completely (check fluid and fill if necessary)
- Extend completely, retract to standard resting height

**\*Only add fluid when jack is retracted\***